

# Technical Datasheet

Material Type	PA66/6	Trademark	Ecolon®	Grade Name	MRGF3013-BK1
Feature					<ul style="list-style-type: none"> <li>28% Mineral / Glass-Reinforced Nylon Resin (PA66/6)</li> </ul>
Material Standard					<ul style="list-style-type: none"> <li>XXXXXX</li> </ul>
Availability					<ul style="list-style-type: none"> <li>Asian-Pacific, America</li> </ul>
Processing method					<ul style="list-style-type: none"> <li>Injection Molding</li> </ul>
Appearance					<ul style="list-style-type: none"> <li>Color is Optional</li> </ul>
Applications					<ul style="list-style-type: none"> <li>Automotive and Engineering parts</li> </ul>

## General Properties

No.	Properties	Unit	Typical Value	Method	Test condition
1	Filler Content	%	28	ISO 3451-1, -4	
2	Density	g/mL	1.36	ISO 1183	23 °C
3	Melt Point	°C	260	ISO 3146	DSC
4	Tensile Strength	MPa	107	ISO 527	5 mm/mm
5	Tensile Elongation	%	2.3	ISO 527	5 mm/mm
6	Flexural Strength	MPa	165	ISO 178	2 mm/mm
7	Flexural Modulus	MPa	6,319	ISO 178	2 mm/mm
8	Notched Charpy Impact	kJ/m <sup>2</sup>	5.0	ISO 180	23 °C
9	Heat Deflection Temperature	°C	217	ISO 75	1.8 MPa
10	Material Shrinkage	%	0.5-0.6 (Flow)	ISO 294	23 °C, 48h
11	Material Shrinkage	%	1.0-1.2 (Cross)	ISO 294	23 °C, 48h

## Processing Conditions

Drying condition	80 °C, 2-4 h
Molding Temp.	260 - 290 °C (F), 260 - 290 °C (M), 270 - 290 °C (B)
Melt Temp.	270 - 290 °C
Mold Temp.	70 - 90 °C
Screw Speed	30 - 120 rpm
Injection Pressure	30 - 140 MPa
Back Pressure	0.30 - 1.40 MPa

**Notes:** This technical data in the product brochures are typical test results for reference, and should not be defined as minimum value.